



1. Model printed with Glass217



2. Wash the model with  $\geq 95\%$  alcohol and place it in a RESIONE white light/strong sunlight to a translucent state



3. Polished with 400 # sandpaper



4. Polished with 1000 # sandpaper



5. The 2000 # abrasive paste is then applied to an electric polishing tool or a soft cloth for polishing.



6. Change to 4000 # paste and repeat step 5



7. Change to 10000 # paste and repeat step 5, then the translucent model eventually becomes transparent.

**More information:**

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