

	M58	M68	K	G217	F39	F69	C01	GS-B11 (Black/Grey/ Transparent Yellow)
ELEGOO Mars	50s 6s 50um	50s 7s 50um	60s 9s 50um	40s 10s 50um	50s 8s 100um	50s 10s 100um	50s 7s 50um	60s 10s 50um
ELEGOO Saturn	50s 6s 50um	50s 7s 50um	60s 9s 50um	40s 10s 50um	50s 8s 100um	50s 10s 100um	50s 7s 50um	60s 10s 50um
WANHAO D8	50s 6s 50um	50s 7s 50um	60s 9s 50um	40s 10s 50um	50s 8s 100um	50s 10s 100um	50s 7s 50um	60s 10s 50um
Phrozen Shuffle 4K	50s 6s 50um	50s 7s 50um	60s 9s 50um	40s 10s 50um	50s 8s 100um	50s 10s 100um	50s 7s 50um	60s 10s 50um
Phrozen Shuffle XL	50s 6s 50um	40s 7s 50um	80s 9s 50um	30s 10s 50um	40s 8s 100um	50s 10s 100um	50s 7s 50um	60s 10s 50um
photon-s	50s 6s 50um	50s 6s 50um	60s 8s 50um	40s 11s 50um	50s 7s 100um	50s 10s 75um	50s 9s 50um	60s 10s 50um
nova bene2	50s 6s 50um	40s 7s 50um	60s 9s 50um	40s 10s 50um	50s 8s 100um	50s 10s 100um	50s 7s 50um	60s 10s 50um
UNIZ S1	150w-6s-50um 200w-15s-100um	150w-7s-50um 200w-15s-100um	150w-8s-50um 200w-25s-100um	150w-9s-50um, 250w-15s-100um	150w-8s-100um 200w-15s-100um	150w-10s-100um 200w-15s-100um	150w-7s-50um 200w-15s-100um	150w-10s-50um 200w-15s-100um
CREALITY LD-001	90s 6s 50um	90s 7s 50um	120s 9s 50um	80s 10s 50um	50s 8s 100um	50s 10s 100um	50s 7s 50um	60s 10s 50um
ELEGOO Mars Pro	50s 4s 50um	50s 5s 50um	60s 7s 50um	40s 8s 50um	50s 8s 100um	50s 10s 100um	50s 5s 50um	60s 8s 50um
Phrozen Shuffle	50s 4s 50um	50s 5s 50um	60s 7s 50um	40s 8s 50um	50s 8s 100um	50s 10s 100um	50s 5s 50um	60s 8s 50um
ANYCUBIC Photon	60s 7s 50um	60s 8s 50um	80s 10s 50um	40s 11s 50um	60s 9s 100um	60s 11s 100um	60s 8s 50um	80s 11s 50um
LONGER Orange10	60s 7s 50um	60s 8s 50um	80s 10s 50um	40s 9s 50um	60s 9s 100um	60s 11s 100um	60s 8s 50um	80s 11s 50um
X-CUBE PLUS 8.9	60s 7s 50um	60s 8s 50um	80s 10s 50um	40s 6s 25um	60s 9s 100um	60s 11s 100um	60s 8s 50um	80s 11s 50um
WANHAO D7	60s 7s 50um	60s 8s 50um	80s 10s 50um	40s 11s 50um	60s 9s 100um	60s 11s 100um	60s 8s 50um	80s 11s 50um
EPAX X1	60s 7s 50um	60s 8s 50um	80s 10s 50um	50s 11s 50um	60s 9s 100um	60s 11s 100um	60s 8s 50um	80s 11s 50um
LONGER Orange30				50s 9s 50um 50s 6s 25um				
X-CUBE 5.5	60s 5s 50um	60s 6s 50um	80s 7s 50um	40s 9s 50um	50s 7s 100um	50s 9s 100um	60s 6s 50um	50s 9s 100um
RICH HT550C	100s 5s 50um	60s 6s 50um	60s 7s 50um	40s 9s 50um	40s 5s 50um	50s 6s 50um	60s 6s 50um	60s 6s 50um
ZHILE T280	40s 3.5s 50um	40s 4s 50um	60s 5s 50um	40s 5.5s 50um	50s 5s 100um	50s 6s 100um	40s 4s 50um	60s 5s 50um
TIANFOUR T280 8.9inch	40s 3.5s 50um	40s 4s 50um	60s 5s 50um	40s 5.5s 50um	50s 5s 100um	50s 6s 100um	40s 4s 50um	60s 5s 50um
Micromaker L3	80s 3s 50um	80s 3.6s 50um	100s 4s 50um	60s 5s 50um	50s 4s 100um	50s 5s 100um	80s 3.6s 50um	60s 4.5s 50um
Kelant S400s	60s 6.5s 50um	60s 7.5s 50um	80s 9.5s 50um	40s 10.5s 50um	60s 8.5s 100um	60s 10.5s 100um	60s 7.5s 50um	80s 10.5s 50um
Zortrax Inkspire	100s 9s 50um	100s 10s 50um	140s 12s 50um	100s 13s 50um	80s 8s 100um	80s 10s 100um	100s 10s 50um	100s 10s 50um
Moonray	30s 4s 50um	30s 5s 50um	30s 7s 50um	40s 8s 50um	50s 8s 100um	50s 10s 100um	30s 5s 50um	60s 8s 50um
SparkMaker FHD	120s 10s 50um	120s 12s 50um	150s 14s 50um	100s 15s 50um	120s 14s 100um	120s 16s 100um	120s 12s 50um	150s 15s 50um
PRISM M2			60% 7s, 55% 3.5s, 50um, 补偿66.22	60% 7s, 55% 3.0s, 50um, 补偿66.22			50% 8s, 50% 2s, 50um	
JX215			60s 14s 50um					
SHINING Accurate-d1(6mw)	/	/						

Note: ① The exposure parameters are expressed in the format 'A B C', where 'A' represents the 'Bottom Exposure Time', B represents the 'Exposure Time', and C represents the 'Layer Height'.

	GS-B11 (White/Transparent)	TW19 (中灰色/GREY)	TW19 (透明/Transparent)	D01	D01S	M70	M68D
ELEGOO Mars	60s 8s 50um	40s 6s 50um	40s 5s 50um				
ELEGOO Saturn	60s 8s 50um	40s 6s 50um	40s 5s 50um				
WANHAO D8	60s 8s 50um	40s 6s 50um	40s 5s 50um				
Phrozen Shuffle 4K	60s 8s 50um	40s 6s 50um	40s 5s 50um				
Phrozen Shuffle XL	50s 8s 50um	30s 6s 50um	30s 5s 50um	40s 11s 50um			
photon-s nova bene2	50s 8s 50um	40s 6s 50um	40s 5s 50um	40s 11s 50um	50s 9.5s 50um	100s 9s 50um	50s 7s 50um
	60s 8s 50um	40s 6s 50um	40s 5s 50um		40s 6s 50um		
UNIZ S1	150w-8s-50um 200w-8s-100um	150w-6s-50um 200w-15s-100um	150w-5s-50um 200w-15s-100um				
CREALITY LD-001	50s 8s 50um	90s 6s 50um	90s 5s 50um				
ELEGOO Mars Pro	60s 6s 50um	40s 4s 50um	40s 3.5s 50um				
Phrozen Shuffle	60s 6s 50um	40s 4s 50um	40s 3.5s 50um				
ANYCUBIC Photon	80s 9s 50um	60s 7s 50um	50s 6s 50um				
LONGER Orange10	80s 9s 50um	60s 8s 50um	50s 6s 50um				
X-CUBE PLUS 8.9	80s 9s 50um	60s 7s 50um	50s 6s 50um				
WANHAO D7	80s 9s 50um	60s 7s 50um	50s 6s 50um				
EPAX X1	80s 9s 50um	60s 7s 50um	50s 6s 50um				
LONGER Orange30							
X-CUBE 5.5	50s 7s 100um	60s 5s 50um	50s 4s 50um				
RICH HT550C	50s 4s 50um	90s 4.5s 50um	90s 4s 50um	60s 8s 50um		70s 6s 50um	
ZHILE T280	60s 4s 50um	40s 3.5s 50um	40s 3s 50um	80s 8s 50um	60s 5s 50um		
TIANFOUR T280 8.9inch	60s 4s 50um	40s 3.5s 50um	40s 3s 50um	80s 8s 50um			
Micromaker L3	60s 3.5s 50um	80s 3s 50um	70s 2.4s 50um 70s 1.4s 25um	80s 9s 50um			
Kelant S400s	80s 8.5s 50um	60s 6.5s 50um	50s 5.5s 50um				
Zortrax Inkspire	80s 8s 50um	100s 9s 50um	100s 8s 50um				
Moonray	60s 6s 50um	30s 4s 50um	30s 3s 50um				
SparkMaker FHD	120s 13s 50um	120s 10s 50um	100s 8s 50um				
PRISM M2				55% 1.8s, 55% 10s, 50um, 补偿66.22		60% 20s, 55% 3.0s, 25um, 补偿66.22	
JX215							60s 13s 100um
SHINING Accurate-d1(6mw)				15s 2.5s 50um			

Note: ① The exposure parameters are expressed in the format 'A B C', where 'A' represents the 'Bottom Exposure Time', B represents the 'Exposure Time', and C represents the 'Layer Height'.